

Plastic Body Filler

Description:

Bodyline plastic body filler is a two component specialist flexible filler for repairing scuffs and scratches in plastic substrates. It offers super adhesion to plastics parts such as bumpers, SMC, etc. It is stain free and bleed-through resistant and can be sanded 30 minutes after application.

Surface Preparation & Instructions For Use:

Bodyline plastic body filler can be used on most plastics given the following substrate preparation steps are followed:

- abrade with P120 paper
- degrease with a cleaner suitable for plastics
- prepare plastic with a suitable adhesion promoter and allow to cure before applying filler

Mixing Ratio:

100 parts by weight Bodyline plastic body filler to 2-3 parts by weight Bodyline hardener for polyester filler. The exact mixing ratio is not critical, although over or under catalysation may affect the gel time. Excess hardener will not significantly speed up the gel time and could lead to bleed through and bleaching when over-painting.

Pot Life:

Once mixed, 4-6 mins. at 20°C with 2% hardener.

Tools:

Mixing board, filler knife, plastic or metal spatula.

Drying Time:

Sandable after 30 mins. at 20°C.

Over-Painting:

Bodyline plastic body filler can be over-painted directly with most paint systems which are suitable for coating plastics.

Available Size:

600ml Filler Bag - Part No: **BPBFB**

VOC Information:

Product Category IIB.b, EU limit governing this product is 250g/litre. The VOC content of this product is 100g/litre.

Safety:

See separate Material Safety Data Sheet (MSDS)

FOR PROFESSIONAL USE ONLY

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